

## Department of Energy

Richland Operations Office P.O. Box 550 Richland 2 Was 1990gton 99352

94-ERB-058

JAN 27 1994

Mr. Dave C. Nylander
Nuclear and Mixed Waste
State of Washington
Department of Ecology
7601 W. Clearwater, Suite 102
Kennewick, Washington 99336

Mr. Douglas R. Sherwood
Hanford Project Manager
U.S. Environmental Protection Agency
712 Swift Boulevard, Suite 5
Richland, Washington 99352

Dear Messrs. Nylander and Sherwood:

TRANSMITTAL OF "100 AREA SOIL WASHING BENCH-SCALE TESTS" (DOE/RL-93-107, DRAFT A) TO COMPLETE M-15-08C

Enclosed please find the subject treatability test report submitted by the U.S. Department of Energy, Richland Operations Office (RL), to the U.S. Environmental Protection Agency (EPA) and the State of Washington Department of Ecology (Ecology) for review. Submittal of this report to EPA and Ecology by January 31, 1994, completes Hanford Federal Facility Agreement and Consent Order (Tri-Party Agreement) Interim Milestone M-15-08C. As a treatability test report is designated a secondary document per section 9.2.3 of the Tri-Party Agreement, RL requests EPA and Ecology to provide comments on the report by March 17, 1994.

The purpose of the subject report is to communicate results and evaluation of bench-scale testing of physical separations and chemical extraction methods as a means of separating radioactively and chemically contaminated soil fractions from uncontaminated soil fractions. In addition, RL provides recommendations and supporting rationale for continuing with the next phase (pilot-scale test) of the 100 Area soil washing treatability study. This recommendation is based on promising performance, encouraging economics, and the need for additional information on larger scale equipment.

Evaluation of the test work indicates an overall volume reduction of more than 80% can be achieved by the physical separations methods for soil samples collected from the 116-D-18 liquid waste disposal trench. This level of volume reduction coincides with residual levels of the radionuclide and chemical contaminants of focus (Cs-137, Co-60, Eu-154, and Cr) at or below the Target Performance Levels established for the test. Test results on soil samples collected near the inlet of the 116-C-1 liquid waste disposal trench indicate waste sites containing similarly contaminated soils may not be optimal candidates for soil washing volume reduction treatment. Generally, chemical extraction treatment methods were found to enhance physical separation performance.



94-ERB-058

Please refer comments or questions regarding this correspondence or the 100 Area soil washing treatability test to Mr. Eric Goller on (509) 376-7326.

Sincerely,

Steven H.

Hanford Project Manager

END: EDG

Enclosure

cc w/encl:

B. Austin, WHC

S. Balone, EM-442

---- A. Bunn, Booz-Allen and Hamilton

D. Faulk, EPA (3)

R. Scheck, MACTEC (6)

T. Tharp, HAZRAP

T. Wooley, Ecology (3)

cc w/o encl:

J. Donnelly, Ecology

J. Patterson, WHC

R. Stanley, Ecology

---T. Wintezak, WHC

J. Woolard, WHC

## CORRESPONDENCE DISTRIBUTION COVERSHEET

Author Addressee Correspondence No.

S. H. Wisness, DOE Mr. D. C. Nylander, Ecology Incoming 9400686

Mr. D. R. Sherwood, EPA XREF: 9450706D

subject: TRANSMITTAL OF "100 AREA SOIL WASHING BENCH-SCALE TESTS" (DOE/RL-93-107 DRAFT A) TO COMPLETE M-15-08C

## INTERNAL DISTRIBUTION

Approval	Date	Name	Location	w/att
-		Correspondence Control	A3-01	
		L. D. Arnold	B2-35	
		B. A. Austin	B2-35	
		J. G. Field	H6-05	
		K. A. Gano	X0-21	
		R. P. Henckel	H6-02	
	Ξ.		X5-55	
		G. W. Jackson	H6-21	
			B3-15	
:		H. E. McGuire, Level 1	B3-63	
		S. R. Moreno	B3-06	
		J. K. Patterson	H6-27	
	·	J. A. Rivera	B2-16	
	-	_T. M. Wintczak, Assignee	H6-27	
		····JG. Woolard ····	H6-05	
		EPIC	H6-08	
1	TE	File Custodian	H6-08	

